

Please read carefully before using the machine

Manual plastic film sealer for
model SF200,300,400

Instruction manual



Instruction manual

I . Purpose

This sealer is suitable to seal every kind of plastic films, and widely used in the fields such as food and sweet stuff, drugs, native and special goods, electric appliance parts etc. It is easy-using and economical perfect sealing equipment for manufactures, stores and service industry.

II . Operation

1.This machine don't use the power switch. Put the AC cord into 220v socket, according to the thickness of the materials to be sealed, regulate the heat time duration. Put the plastic bag on the sealing platform, then put down the handle. The electronic circuit controls the heat time automatically. Once the light turns off, the power is cut off automatically. About 1-2 seconds later, release the handle and the perfect seal is completed.

2.If the break or damage appears on the seal, it is because of the over-long heat time. Please regulate the heat time toward the direction s for shorting time.

3.If the plastic bag sticks to the handle rubber, it is because the cooling time is not enough. Please prolong the cooling time after the light turns off, and release the handle late.

4.After regulating the heat time duration, please keep it unchanged in every use. Unnecessary to make any regulating for the continuous sealing.

5.The AC cord is surely plugged into the socket all the time, and it does not consume the power at all under non-use condition.

6.The machines of SF-200B.and 300B are able to print numbers while sealing. If printing is not needed, please turn.over the handle rubber.

III . Notices

1.Always keep the sealing platform clean, avoiding the oxide of the residual on that platform which will reduce the life of the heating element and of the heat-resistant cloth.

2.Don't use the wet article to clean the sealing platform.

3.Should the cushion under the heating element be broken, it will make this machine into short circuit and damage the heating element. So, please check the cushion every time in replacing the heating element. Replace a new one once finding it broken.

4.The replaced heating element should be the same specifications of the broken one's.

5.Please check the handle rubber after long-time use; as the damage of handle rubber will influence the sealing effect.

IV . escription of the main parts



- ①Iaten Arm ②Handle Rubber
- ③Heating Element ④Pilot Lamp
- ⑤Timer Knob ⑥Outer casing

V . Specification

Model	SF-200	SF-300	SF-400
Impulse power	300W	400W	600W
Max seal ength	200mm	300mm	400mm
Max seal hickness	0. 3mm	0. 4mm	0. 6mm
Max seal idth	2mm	3mm	3mm
Heating time	0. 2-1. 5(sec)	0. 2-1. 5(sec)	0. 2-2(sec)
Weight	1. 8kg	2. 0kg	3. 1kg

VI . Specification of printing model

Model	SF-200B	SF-300B
Impulse power	500W	650W
Max seal length	200mm	300mm
Max seal width	8mm	8-10mm
Weight	2. 6kg	3. 8kg